



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-011
Job Sheet 171486



Part No: D350-578-011

Job Qty: 5 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified
By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/16/18	2/16/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 09 2018 w.k
160	Packaging	5 pcs	2/16/18	2/16/18	0.00	0.00	Packaging1-3		FEB 27 2018
170	QC	5 pcs	2/16/18	2/16/18	0.00	0.00	QC4		
175	DC	5 pcs	2/16/18	2/16/18	0.00	0.00	DC		
180	Packaging	5 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1		
190	QC21-FG	5 Ea	2/16/18	2/16/18	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-011

F9013

218-3-1

DAS
21
9-80

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	60 Ea (12 ea)	90-Start up Operation	
D2432	Bearpaw 19" X 24"	10 Ea (2 ea)	90-Start up Operation	
D2529	Washer	60 Ea (12 ea)	90-Start up Operation	
D3601-1	Radius Block	60 Ea (12 ea)	90-Start up Operation	
D4011-1	Clamp, Short	30 Ea (6 ea)	90-Start up Operation	
D4012-1	Cushion	30 Ea (6 ea)	90-Start up Operation	
MS21042L4	Nut	60 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	120 Ea (24 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	60	245	0
	D2432 5040048	10	22	0
	D2529	60	3,202	0
	D3601-1	60	404	0
	D4011-1	30	155	0
	D4012-1	30	6	0
	MS21042L4	60	1,849	0
	NAS1149D0463J	120	3,164	0



Container No: S046026



Part: D350-578-011

Job No: 171486

Serial No/Batch: S046026

Revision: D350-578

Inspector:

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Date: 02/27/18

Part Specifications
Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Master Unit 000722

Tel (613) 632-5200

Containers on Master Unit 000722				
Serial No	Part No	Customer Part No	Status	Quantity
S041043	AN4-16A	AN4-16A	Allocated	60
S041048	D2432	D2432	Allocated	10
S041042	D2529	D2529	Allocated	60
S029793	D3601-1	D3601-1	Allocated	5
S041037	D3601-1	D3601-1	Allocated	55
S041024	MS21042L4	MS21042L4	Allocated	60
S041015	NAS1149D0463J	NAS1149D0463J	Allocated	120

D4012-1 5044564 30x

D4011-1 5032673 x 20

D4011-1 5039483 x 10
5039483

REFERENCE ONLY

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit